

**ARBO SEAL PRO®**

# ARBOMAST GP

Arbomast GP is a one-part oil-based sealant for use in general pointing and sealing of joints in traditional forms of construction. Arbomast GP forms a surface skin, but the bulk of the material remains pliable for several years.

## Main Applications

Recommended for perimeter sealing of timber frames and sealing of joints formed between preformed concrete panels e.g. garage construction. Arbomast GP can be overpainted although because of the wide variety of paint systems available, a pretest is recommended. Not recommended for use in expansion and other joints subject to high degrees of movement. Not recommended for use against natural stone. Not recommended for internal situations.

## Application Instructions

### Joint Preparation

The surfaces to be bonded must be clean, dry and free from all contamination. The surfaces should be degreased using the appropriate ARBO® Cleaner. Arbomast GP has good adhesion to many common construction substrates.

### Joint Backing

Where applicable, appropriate joint filler e.g. closed cell polyethylene foam, should be used to provide the correct joint depth.

All joint preparation, priming, and sealant application should be conducted in accordance with BS 8000-16: 1997 + A1: 2010, the British Standard for the sealing of joints in buildings using sealants.



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## Application

Arbomast GP is supplied in polyethylene 380ml cartridges and is applied using an ARBO Caulking Gun.

## Joint Size Suitability

### Joint width

Minimum 6mm  
Maximum 20mm  
(single application)

### Joint Depth

Minimum 10mm on porous substrates  
Minimum 6mm on non-porous substrates  
Maximum 20mm .

Width: Depth ratio (within above min/max restrictions)  
2:1 butt joints  
1:1 lap joints

## Health and Safety

No particular health hazards are associated with this product but please consult our Safety Data Sheet for full information

## Storage Life

12 months in original unopened packaging stored in a cool, dry place out of direct sunlight.

## Packaging

25 x 380ml Polyethylene Cartridges per box. Polyethylene Nozzles are included in each box.

## Accessories

### Primers

ARBO 925 Primer (500ml tin)  
Yield approximately 125 metres per tin

### Cleaners

ARBO Cleaner No. 17 – 1 Litre Tin (Xylene based)  
ARBO Cleaner No. 16 - 1 Litre Tin (Alcohol Based)

### Ancillary Equipment

Ancillary Equipment  
Polyethylene Nozzles  
ARBO Caulking Guns

## Technical Data

<b>Colours:</b>	Grey, Black, White
<b>Tack Free Time at 20°C/65 % RH:</b>	24 hours, Arbomast GP forms a skin after approximately 14 days depending upon atmospheric conditions
<b>Application Temperature:</b>	+ 5° C to + 40° C
<b>Service Temperature:</b>	-25°C to +70°C
<b>Chemical Resistance:</b>	Resistant to most dilute acids and alkalis
<b>UV Resistance:</b>	Good, but slight yellowing of light colours may be observed.
<b>Service Life:</b>	10 years + (resistance to ageing can be improved by overpainting)
<b>Movement Accommodation:</b>	Butt joints (movement in tension and compression): Lap joints (movement in shear): 10% 20%

Important: The information in this leaflet is given in good faith and based on results gained from experience and tests. However, all recommendations or suggestions are made without guarantee since the conditions of use are beyond our control. It is the user and specifier's responsibility to ensure ARBO product is suitable for the intended use: consult ARBO Technical Services for specific advice. Goods are supplied subject to the Company's terms and conditions of sales, a copy of which is available on request.

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